

## Routing Guide for Kollmorgen North America

This routing guide covers the following Kollmorgen North America manufacturing sites:

Radford, Virginia  
Marengo, Illinois  
Vista, California  
Santa Barbara, California

All shipments should be shipped on consignee's account number unless otherwise negotiated. Freight appearing on invoices **WILL NOT BE PAID**. Any deviation from this shipping guidance without written buyer approval will result in a debit memo for the cost of the freight or non-payment.

For specific shipping account numbers, please contact your Kollmorgen Buyer Representative.

### **Domestic Parcel Shipments:**

Parcel shipments up to 150 lbs. must ship with UPS Ground. All parcel expedited shipments must be approved prior to shipment by your Kollmorgen Buyer Representative.

### **Domestic LTL Shipments:**

Unless specifically advised otherwise, please use the following carriers for all shipments 150 lbs – 9,999 lbs

Primary Carrier: Fed-Ex Freight  
Secondary Carrier: XPO Logistics

### **International Shipments:**

For shipments 200 kgs and under, please ship via DHL Express.

For all shipments over 200 kgs, please contact your Kollmorgen Buyer Representative with the gross weight and dimensional information and they will advise which shipment method to use.